

BERNINA SEWING FEET GUIDE

BERNINA SEWING FEET GUIDE IS AN ESSENTIAL RESOURCE FOR ANYONE LOOKING TO MAXIMIZE THE FUNCTIONALITY AND VERSATILITY OF THEIR BERNINA SEWING MACHINE. THIS COMPREHENSIVE GUIDE EXPLORES THE WIDE VARIETY OF BERNINA SEWING FEET AVAILABLE, THEIR SPECIFIC USES, AND HOW THEY CAN ENHANCE SEWING PROJECTS FROM BASIC STITCHING TO COMPLEX EMBROIDERY. UNDERSTANDING THE DIFFERENT TYPES OF SEWING FEET AND THEIR FEATURES WILL EMPOWER USERS TO ACHIEVE PROFESSIONAL RESULTS. THIS ARTICLE COVERS EVERYTHING FROM STANDARD PRESSER FEET TO SPECIALIZED FEET DESIGNED FOR QUILTING, EMBROIDERY, AND DECORATIVE STITCHING. ADDITIONALLY, TIPS ON SELECTING THE RIGHT FOOT FOR SPECIFIC FABRICS AND TECHNIQUES ARE INCLUDED. WHETHER A BEGINNER OR AN EXPERIENCED SEWER, THIS BERNINA SEWING FEET GUIDE PROVIDES VALUABLE INSIGHTS FOR OPTIMIZING YOUR SEWING EXPERIENCE. THE FOLLOWING SECTIONS WILL DETAIL THE MAIN CATEGORIES OF BERNINA SEWING FEET, THEIR APPLICATIONS, AND PRACTICAL ADVICE FOR USE.

- OVERVIEW OF BERNINA SEWING FEET
- STANDARD SEWING FEET AND THEIR USES
- SPECIALIZED BERNINA SEWING FEET
- CHOOSING THE RIGHT SEWING FOOT FOR YOUR PROJECT
- MAINTENANCE AND CARE FOR BERNINA SEWING FEET

OVERVIEW OF BERNINA SEWING FEET

BERNINA IS RENOWNED FOR PRODUCING HIGH-QUALITY SEWING MACHINES AND ACCESSORIES, INCLUDING A DIVERSE RANGE OF SEWING FEET DESIGNED TO CATER TO VARIOUS SEWING TECHNIQUES AND FABRIC TYPES. SEWING FEET, ALSO KNOWN AS PRESSER FEET, ARE ATTACHMENTS THAT HOLD FABRIC FLAT AS IT IS FED THROUGH THE SEWING MACHINE, ENSURING PRECISION AND CONTROL. THE BERNINA SEWING FEET GUIDE HELPS USERS IDENTIFY THE APPROPRIATE FOOT TO IMPROVE STITCH QUALITY AND EFFICIENCY. BERNINA OFFERS FEET THAT ARE COMPATIBLE WITH DIFFERENT MACHINE MODELS, FEATURING UNIVERSAL AND SPECIALIZED DESIGNS. THESE SEWING FEET CAN BE QUICKLY SWAPPED, ALLOWING FOR SEAMLESS TRANSITIONS BETWEEN TASKS SUCH AS STRAIGHT STITCHING, ZIPPER INSERTION, BUTTONHOLES, AND DECORATIVE WORK.

TYPES OF BERNINA SEWING FEET

BERNINA SEWING FEET CAN BE BROADLY CATEGORIZED INTO SEVERAL TYPES BASED ON THEIR FUNCTION. THESE INCLUDE STANDARD FEET FOR EVERYDAY SEWING, QUILTING FEET FOR PATCHWORK AND FREE-MOTION QUILTING, EMBROIDERY FEET FOR DECORATIVE STITCHING, AND SPECIALTY FEET FOR UNIQUE TECHNIQUES LIKE HEMMING OR CORDING. EACH FOOT IS ENGINEERED TO OPTIMIZE THE SEWING PROCESS, OFFERING FEATURES SUCH AS ADJUSTABLE PRESSURE, CLEAR VISIBILITY, OR ENHANCED FABRIC GRIP. UNDERSTANDING THE CLASSIFICATION OF BERNINA SEWING FEET IS CRITICAL FOR SELECTING THE RIGHT ACCESSORY FOR SPECIFIC SEWING TASKS.

COMPATIBILITY AND IDENTIFICATION

BERNINA SEWING FEET ARE DESIGNED TO FIT SPECIFIC MACHINE MODELS AND SHANK TYPES, SUCH AS SNAP-ON OR SCREW-ON FEET. IDENTIFYING THE CORRECT FOOT INVOLVES CHECKING THE MACHINE'S FOOT HOLDER AND MATCHING THE FOOT'S ATTACHMENT STYLE. THE BERNINA SEWING FEET GUIDE INCLUDES REFERENCE CHARTS AND MARKINGS ON THE FEET THEMSELVES TO ASSIST USERS IN ENSURING COMPATIBILITY. USING THE CORRECT FOOT NOT ONLY IMPROVES STITCH QUALITY BUT ALSO PREVENTS DAMAGE TO THE MACHINE OR FABRIC.

STANDARD SEWING FEET AND THEIR USES

STANDARD SEWING FEET FORM THE BACKBONE OF MOST SEWING PROJECTS AND ARE INCLUDED WITH BERNINA SEWING MACHINES UPON PURCHASE. THESE FEET ARE VERSATILE AND SUITABLE FOR A WIDE RANGE OF BASIC SEWING TASKS, MAKING THEM INDISPENSABLE IN ANY SEWING KIT. THE BERNINA SEWING FEET GUIDE EMPHASIZES THE IMPORTANCE OF MASTERING THESE STANDARD FEET BEFORE PROGRESSING TO MORE SPECIALIZED ATTACHMENTS.

ALL-PURPOSE FOOT

THE ALL-PURPOSE FOOT, OFTEN DESIGNATED AS FOOT #1, IS A VERSATILE FOOT USED FOR STRAIGHT AND ZIGZAG STITCHING ON WOVEN AND KNIT FABRICS. IT PROVIDES EXCELLENT FABRIC CONTROL AND VISIBILITY, MAKING IT IDEAL FOR GENERAL SEWING TASKS. THIS FOOT IS DESIGNED TO ACCOMMODATE VARIOUS STITCH WIDTHS AND LENGTHS, SUPPORTING BOTH UTILITY AND DECORATIVE STITCHES.

BUTTONHOLE FOOT

THE BUTTONHOLE FOOT, TYPICALLY FOOT #3, IS ESSENTIAL FOR CREATING PRECISE, UNIFORM BUTTONHOLES. BERNINA'S BUTTONHOLE FEET OFTEN FEATURE BUILT-IN GUIDES OR SENSORS THAT WORK IN CONJUNCTION WITH THE MACHINE'S BUTTONHOLE PROGRAMS. THIS FOOT ENSURES ACCURATE PLACEMENT AND CONSISTENT RESULTS, WHICH IS CRITICAL FOR PROFESSIONAL GARMENT CONSTRUCTION.

ZIPPER FOOT

THE ZIPPER FOOT, KNOWN AS FOOT #4 OR #4D DEPENDING ON THE MODEL, ALLOWS SEWING CLOSE TO ZIPPER TEETH WITHOUT INTERFERENCE. IT IS NARROW AND ADJUSTABLE, ENABLING SEWERS TO POSITION THE NEEDLE VERY CLOSE TO THE ZIPPER COIL OR TEETH. THIS FOOT IS NOT ONLY USEFUL FOR ZIPPERS BUT ALSO FOR PIPING AND OTHER EDGE STITCHING WHERE PRECISION IS NECESSARY.

BLIND HEM FOOT

THE BLIND HEM FOOT, USUALLY FOOT #5, IS DESIGNED TO CREATE NEARLY INVISIBLE HEMS ON GARMENTS AND HOME DECOR ITEMS. IT GUIDES THE FABRIC SO THAT ONLY SMALL STITCHES CATCH THE EDGE OF THE FOLD, RESULTING IN A PROFESSIONAL FINISH. THIS FOOT IS PARTICULARLY USEFUL FOR LIGHTWEIGHT AND MEDIUM-WEIGHT FABRICS.

SPECIALIZED BERNINA SEWING FEET

BEYOND THE STANDARD FEET, BERNINA OFFERS A COMPREHENSIVE RANGE OF SPECIALIZED SEWING FEET TAILORED TO ADVANCED SEWING TECHNIQUES, QUILTING, AND EMBROIDERY. THESE FEET ALLOW FOR GREATER CREATIVITY AND PRECISION IN COMPLEX PROJECTS. THIS SECTION OF THE BERNINA SEWING FEET GUIDE OUTLINES THE FUNCTIONS AND ADVANTAGES OF THESE SPECIALTY FEET.

WALKING FOOT

THE WALKING FOOT, OR EVEN-FEED FOOT, IS ENGINEERED TO FEED MULTIPLE LAYERS OF FABRIC EVENLY THROUGH THE MACHINE. IT IS INDISPENSABLE FOR QUILTING, SEWING SLIPPERY FABRICS, OR MATCHING PLAIDS AND STRIPES. THE WALKING FOOT PREVENTS FABRIC SHIFTING AND PUCKERING, ENSURING SMOOTH, PROFESSIONAL SEAMS ON CHALLENGING MATERIALS.

FREE-MOTION QUILTING FOOT

THE FREE-MOTION QUILTING FOOT, OFTEN REFERRED TO AS THE DARNING OR EMBROIDERY FOOT, ENABLES SEWERS TO MOVE FABRIC FREELY UNDER THE NEEDLE FOR CREATIVE QUILTING DESIGNS. THIS FOOT PROVIDES BETTER VISIBILITY AND SPACE FOR MANEUVERING FABRIC, FACILITATING INTRICATE STITCHING PATTERNS AND DETAILED DECORATIVE WORK.

CORDING AND PIPING FOOT

DESIGNED FOR ATTACHING CORDS OR PIPING TO PROJECTS, THESE FEET HAVE GROOVES OR CHANNELS THAT GUIDE THE TRIM AS IT IS STITCHED IN PLACE. BERNINA CORDING FEET COME IN VARIOUS SIZES TO ACCOMMODATE DIFFERENT THICKNESSES OF CORD OR PIPING MATERIAL, ENHANCING THE PRECISION AND FINISH OF UPHOLSTERY, GARMENTS, AND HOME DECOR ITEMS.

EDGE JOINING FOOT

THE EDGE JOINING FOOT ASSISTS IN SEWING TWO PIECES OF FABRIC TOGETHER WITH EQUAL SPACING FOR DECORATIVE SEAMS OR INSERTS. IT FEATURES A GUIDE OR BLADE THAT ALIGNS THE FABRIC EDGES PERFECTLY, AIDING IN THE CREATION OF PROFESSIONAL SEAMS AND DECORATIVE EFFECTS SUCH AS LACE INSERTION OR SEAM BINDING.

CHOOSING THE RIGHT SEWING FOOT FOR YOUR PROJECT

SELECTING THE APPROPRIATE BERNINA SEWING FOOT IS CRUCIAL FOR ACHIEVING OPTIMAL RESULTS AND EFFICIENCY. THIS SECTION OF THE BERNINA SEWING FEET GUIDE PROVIDES PRACTICAL ADVICE ON HOW TO CHOOSE THE RIGHT FOOT BASED ON FABRIC TYPE, SEWING TECHNIQUE, AND PROJECT REQUIREMENTS.

FACTORS TO CONSIDER

WHEN CHOOSING A SEWING FOOT, CONSIDER THE FOLLOWING:

- **FABRIC TYPE:** DELICATE FABRICS MAY REQUIRE FEET WITH CLEAR VISIBILITY AND GENTLE PRESSURE, WHILE HEAVY FABRICS BENEFIT FROM WALKING OR ROLLER FEET.
- **STITCH TYPE:** DIFFERENT FEET SUPPORT STRAIGHT, ZIGZAG, DECORATIVE, OR BUTTONHOLE STITCHES; SELECTING THE CORRECT FOOT ENHANCES STITCH QUALITY.
- **PROJECT COMPLEXITY:** ADVANCED PROJECTS LIKE QUILTING OR EMBROIDERY OFTEN REQUIRE SPECIALIZED FEET FOR PRECISION AND EASE OF USE.
- **MACHINE COMPATIBILITY:** VERIFY THAT THE FOOT MATCHES THE BERNINA MACHINE MODEL AND SHANK TYPE.

TIPS FOR EFFECTIVE USE

TO MAKE THE MOST OF BERNINA SEWING FEET, FOLLOW THESE RECOMMENDATIONS:

- READ THE MACHINE AND FOOT MANUALS TO UNDERSTAND SPECIFIC FUNCTIONS AND SETTINGS.
- TEST STITCHES ON SCRAP FABRIC TO FINE-TUNE TENSION AND FOOT POSITIONING.
- REGULARLY CLEAN AND INSPECT FEET TO PREVENT FABRIC SNAGS OR MACHINE DAMAGE.

- STORE FEET IN AN ORGANIZED MANNER TO QUICKLY LOCATE THE RIGHT FOOT FOR EACH PROJECT.

MAINTENANCE AND CARE FOR BERNINA SEWING FEET

PROPER MAINTENANCE EXTENDS THE LIFESPAN OF BERNINA SEWING FEET AND ENSURES CONSISTENT SEWING PERFORMANCE. THIS FINAL SECTION OF THE BERNINA SEWING FEET GUIDE DETAILS BEST PRACTICES FOR CLEANING, STORAGE, AND HANDLING OF SEWING FEET.

CLEANING AND INSPECTION

AFTER USE, BERNINA SEWING FEET SHOULD BE CLEANED TO REMOVE LINT, DUST, AND FABRIC FIBERS. A SOFT BRUSH OR COMPRESSED AIR CAN BE USED TO CLEAR DEBRIS FROM CREVICES. INSPECT FEET REGULARLY FOR SIGNS OF WEAR, SUCH AS SCRATCHES OR BENT PARTS, WHICH CAN AFFECT FABRIC FEEDING AND STITCH QUALITY.

STORAGE SOLUTIONS

ORGANIZED STORAGE PREVENTS LOSS AND DAMAGE. MANY BERNINA USERS EMPLOY DEDICATED STORAGE BOXES OR CASES WITH INDIVIDUAL COMPARTMENTS FOR EACH FOOT. LABELING COMPARTMENTS HELPS IN QUICK IDENTIFICATION. AVOID STORING FEET IN HUMID OR DUSTY ENVIRONMENTS TO PREVENT CORROSION AND CONTAMINATION.

HANDLING PRECAUTIONS

HANDLE BERNINA SEWING FEET WITH CARE TO AVOID BENDING OR SCRATCHING THE METAL SURFACES. ALWAYS DETACH FEET CAREFULLY FROM THE MACHINE TO PREVENT DAMAGE TO THE ATTACHMENT MECHANISM. WHEN CHANGING FEET, ENSURE THE MACHINE IS TURNED OFF TO AVOID INJURY OR DAMAGE.

FREQUENTLY ASKED QUESTIONS

WHAT IS A BERNINA SEWING FEET GUIDE?

A BERNINA SEWING FEET GUIDE IS A COMPREHENSIVE RESOURCE OR MANUAL THAT DETAILS THE VARIOUS PRESSER FEET COMPATIBLE WITH BERNINA SEWING MACHINES, EXPLAINING THEIR USES AND APPLICATIONS TO HELP USERS SELECT THE RIGHT FOOT FOR DIFFERENT SEWING TASKS.

HOW DO I CHOOSE THE RIGHT BERNINA SEWING FOOT FOR MY PROJECT?

CHOOSING THE RIGHT BERNINA SEWING FOOT DEPENDS ON THE TYPE OF FABRIC AND THE SEWING TECHNIQUE YOU PLAN TO USE. THE SEWING FEET GUIDE CATEGORIZES FEET BY FUNCTION, SUCH AS ZIPPER FEET, QUILTING FEET, OR EMBROIDERY FEET, HELPING YOU MATCH THE FOOT TO YOUR PROJECT REQUIREMENTS.

ARE BERNINA SEWING FEET INTERCHANGEABLE BETWEEN DIFFERENT BERNINA MACHINE MODELS?

MANY BERNINA SEWING FEET ARE COMPATIBLE ACROSS MULTIPLE MODELS, BUT SOME FEET ARE DESIGNED FOR SPECIFIC MACHINES OR SHANK TYPES. ALWAYS CONSULT THE BERNINA SEWING FEET GUIDE OR YOUR MACHINE MANUAL TO ENSURE COMPATIBILITY BEFORE PURCHASING OR USING A FOOT.

WHAT IS THE PURPOSE OF A BERNINA WALKING FOOT?

THE BERNINA WALKING FOOT IS DESIGNED TO HELP FEED MULTIPLE LAYERS OF FABRIC EVENLY THROUGH THE MACHINE, MAKING IT IDEAL FOR QUILTING, SEWING THICK FABRICS, OR MATCHING PRINTS IN PATCHWORK.

CAN I USE BERNINA SEWING FEET ON OTHER SEWING MACHINE BRANDS?

BERNINA SEWING FEET ARE GENERALLY DESIGNED SPECIFICALLY FOR BERNINA MACHINES AND MAY NOT FIT OR FUNCTION PROPERLY ON OTHER BRANDS DUE TO DIFFERENCES IN SHANK DESIGN AND FOOT ATTACHMENT MECHANISMS.

WHERE CAN I FIND A DETAILED BERNINA SEWING FEET GUIDE?

DETAILED BERNINA SEWING FEET GUIDES CAN BE FOUND ON BERNINA'S OFFICIAL WEBSITE, IN THE USER MANUALS OF BERNINA SEWING MACHINES, OR THROUGH AUTHORIZED BERNINA DEALERS AND SEWING COMMUNITIES ONLINE.

WHAT IS THE DIFFERENCE BETWEEN A BERNINA ZIPPER FOOT AND A REGULAR PRESSER FOOT?

A BERNINA ZIPPER FOOT IS NARROWER AND ALLOWS STITCHING CLOSE TO THE EDGE OF ZIPPERS OR PIPING, WHICH IS DIFFICULT TO ACHIEVE WITH A REGULAR PRESSER FOOT THAT HAS A WIDER BASE.

HOW DO I ATTACH AND REMOVE BERNINA SEWING FEET PROPERLY?

TO ATTACH OR REMOVE BERNINA SEWING FEET, RAISE THE PRESSER FOOT LEVER, PRESS THE RELEASE BUTTON OR LEVER ON THE SEWING MACHINE FOOT HOLDER, THEN SNAP THE DESIRED FOOT INTO PLACE. ALWAYS REFER TO YOUR MACHINE'S MANUAL FOR SPECIFIC INSTRUCTIONS.

WHAT BERNINA SEWING FEET ARE BEST FOR QUILTING?

FOR QUILTING, BERNINA WALKING FEET, QUARTER-INCH FEET, AND FREE-MOTION EMBROIDERY FEET ARE COMMONLY RECOMMENDED, AS OUTLINED IN THE BERNINA SEWING FEET GUIDE, BECAUSE THEY FACILITATE EVEN FABRIC FEEDING AND PRECISE STITCHING.

ARE THERE SPECIALTY BERNINA SEWING FEET FOR EMBROIDERY?

YES, BERNINA OFFERS SPECIALTY EMBROIDERY FEET, SUCH AS THE EMBROIDERY FOOT #26, DESIGNED TO PROVIDE BETTER VISIBILITY AND CONTROL DURING EMBROIDERY PROJECTS, WHICH ARE DETAILED IN THE BERNINA SEWING FEET GUIDE.

ADDITIONAL RESOURCES

1. *MASTERING BERNINA SEWING FEET: A COMPREHENSIVE GUIDE*

THIS BOOK OFFERS AN IN-DEPTH LOOK AT THE VARIOUS SEWING FEET COMPATIBLE WITH BERNINA MACHINES. IT EXPLORES THE SPECIFIC FUNCTIONS OF EACH FOOT, PROVIDING STEP-BY-STEP INSTRUCTIONS AND PROJECT IDEAS TO HELP USERS MAXIMIZE THEIR SEWING POTENTIAL. IDEAL FOR BEGINNERS AND EXPERIENCED SEWISTS ALIKE, THE GUIDE ENSURES CONFIDENT AND CREATIVE USE OF YOUR BERNINA SEWING FEET.

2. *THE COMPLETE BERNINA SEWING FEET HANDBOOK*

COVERING ALL BERNINA SEWING FEET MODELS, THIS HANDBOOK SERVES AS AN ESSENTIAL REFERENCE FOR UNDERSTANDING THE PURPOSE AND APPLICATION OF EACH FOOT. DETAILED ILLUSTRATIONS AND TROUBLESHOOTING TIPS HELP USERS SELECT THE RIGHT FOOT FOR DIFFERENT FABRICS AND TECHNIQUES. THE BOOK ALSO INCLUDES MAINTENANCE ADVICE TO KEEP YOUR FEET IN PERFECT WORKING CONDITION.

3. *CREATIVE TECHNIQUES WITH BERNINA SEWING FEET*

FOCUS ON EXPANDING YOUR SEWING CREATIVITY WITH THIS BOOK, WHICH EMPHASIZES UNIQUE SEWING TECHNIQUES USING BERNINA FEET. FROM DECORATIVE STITCHES TO COMPLEX QUILTING METHODS, IT PROVIDES PRACTICAL GUIDANCE AND INSPIRING

PROJECTS. PERFECT FOR SEWISTS LOOKING TO ADD FLAIR AND PROFESSIONAL FINISHES TO THEIR WORK.

4. *SEWING FEET ESSENTIALS FOR BERNINA MACHINES*

THIS GUIDE SIMPLIFIES THE SELECTION AND USE OF BERNINA SEWING FEET BY CATEGORIZING THEM BASED ON SEWING TASKS SUCH AS QUILTING, EMBROIDERY, AND GARMENT CONSTRUCTION. READERS WILL FIND CLEAR INSTRUCTIONS AND TIPS TO IMPROVE ACCURACY AND EFFICIENCY. THE BOOK IS DESIGNED FOR THOSE NEW TO BERNINA OR THOSE WANTING TO REFRESH THEIR KNOWLEDGE.

5. *BERNINA SEWING FEET: TIPS, TRICKS, AND TECHNIQUES*

PACKED WITH EXPERT ADVICE, THIS BOOK REVEALS INSIDER TIPS FOR GETTING THE MOST OUT OF YOUR BERNINA SEWING FEET. IT INCLUDES TROUBLESHOOTING COMMON ISSUES AND OPTIMIZING SEWING SPEED AND QUALITY. THE TEXT IS SUPPORTED BY PHOTOGRAPHS AND DIAGRAMS THAT MAKE LEARNING STRAIGHTFORWARD AND ENJOYABLE.

6. *QUILTING WITH BERNINA SEWING FEET: A STEP-BY-STEP GUIDE*

DEDICATED TO QUILTERS, THIS BOOK DEMONSTRATES HOW TO USE BERNINA SEWING FEET TO ACHIEVE PRECISE AND BEAUTIFUL QUILTING RESULTS. IT COVERS FEET DESIGNED FOR PATCHWORK, FREE-MOTION QUILTING, AND BINDING, AMONG OTHERS. DETAILED PROJECTS ENCOURAGE PRACTICE AND HELP BUILD CONFIDENCE IN QUILTING TECHNIQUES.

7. *BEGINNER'S GUIDE TO BERNINA SEWING FEET*

IDEAL FOR THOSE JUST STARTING WITH A BERNINA MACHINE, THIS BEGINNER-FRIENDLY GUIDE EXPLAINS THE BASICS OF SEWING FEET SELECTION AND USAGE. IT BREAKS DOWN COMPLEX CONCEPTS INTO SIMPLE INSTRUCTIONS AND INCLUDES BEGINNER PROJECTS TO BUILD FOUNDATIONAL SKILLS. THE BOOK ALSO HIGHLIGHTS SAFETY AND MAINTENANCE TIPS.

8. *INNOVATIVE SEWING WITH BERNINA FEET*

EXPLORE ADVANCED SEWING TECHNIQUES AND CREATIVE USES OF BERNINA SEWING FEET WITH THIS INNOVATIVE GUIDE. IT CHALLENGES SEWISTS TO EXPERIMENT WITH NEW STITCHES AND FABRIC MANIPULATIONS, PUSHING THE BOUNDARIES OF TRADITIONAL SEWING. THE BOOK IS FILLED WITH INSPIRING PROJECTS AND EXPERT GUIDANCE TO ELEVATE YOUR SEWING CRAFT.

9. *THE BERNINA SEWING FEET REFERENCE MANUAL*

THIS MANUAL SERVES AS A QUICK-REFERENCE TOOL FOR IDENTIFYING AND UNDERSTANDING ALL BERNINA SEWING FEET. ORGANIZED ALPHABETICALLY AND BY FUNCTION, IT INCLUDES PART NUMBERS, COMPATIBLE MACHINES, AND DETAILED DESCRIPTIONS. PERFECT FOR BOTH HOBBYISTS AND PROFESSIONALS WHO WANT A RELIABLE RESOURCE AT THEIR FINGERTIPS.

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